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Hydroxyl-directed Reduction of β -Hydroxycycloalkanones as a Stereoselective Route to 1,3-Diols: X-Ray Crystal Structure and Structural Features of $(1R^*, 2R^*, 6S^*)$ -2-[Hydroxy(phenyl)methyl]cyclopentanol

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syn and anti Aldol adducts 4/5 and 6/7 undergo reduction using NaBH(OAc)₃ to give 1,3-diols with good to excellent levels of diastereoselectivity. Reduction using NaBH₄ is generally less selective but, in the cyclohexyl series, reduction of the syn aldol adduct 6 does afford a complementary stereochemical outcome in relation to the product 1,3-diols obtained. 12 vs. 13. The structure of the diol 9 has been determined by X-ray crystallographic analysis, thereby providing proof of the stereochemical course of the reduction of the aldol 4. Additionally, the diol 9 is shown to pack in the solid state as columnar stacks of independent hexamers with each pillar comprising a central (OH)₆ core, incorporating a network of hydrogen bonds, with a hydrophobic exterior.

Acyclic syn- and anti-1,3-diols may be generated efficiently by reduction of β -hydroxy ketones either via chelation control^{1,2a} or internal hydride delivery,^{1,2b} respectively. While these methodologies have been extensively applied to acyclic substrates, their utility towards reduction of ketones incorporated within a carbocyclic or heterocyclic framework has remained less well developed. As part of a programme focused on the construction of the castanospermine class of glycosidase inhibitors, the anti aldol adduct 1 (containing a pyrrolidin-3-one unit) was reduced using NaBH₄ and NaBH(OAc)₃ to give the anti- and syn-1,3-diols 2 and 3, respectively with both reductions proceeding in a completely stereoselective manner (Scheme 1). The diols 2 and 3 were then carried through short synthetic sequences to give 1,8,8a-tri-epi- and 8,8a-di-epi-castanospermine, respectively.³



In view of the complementary stereochemical results observed in the reduction of the pyrrolidinone 1 that is associated with the reagents used, we have carried out a more comprehensive examination of the reduction of β -hydroxy ketones using substrates derived from cycloalkanones. We were especially interested to evaluate the potential offered by hydroxyl-directed reductions in these systems and the results of this study, together with the outcome of the corresponding NaBH₄-mediated reductions, are described in this paper.†^{4,5}

Results and Discussion

Two sets of β -hydroxy ketones (aldol adducts), *syn*-4 and *anti*-5 (from cyclopentanone–PhCHO)⁶ and *syn*-6 and *anti*-7 (from cyclohexanone–PhCHO)⁷ were prepared. Each substrate was then reduced using (*i*) NaBH₄ (in MeOH) and (*ii*) NaBH(OAc)₃ (in CH₂Cl₂). The resulting 1,3-diols, 8–15, were then characterised and the diastereoselectivity of each reduction sequence was determined by ¹H NMR analysis of the crude reaction mixture; the results of this study are summarised in Table 1. It should also be noted that equilibration of the aldol isomers (4 \implies 5; 6 \implies 7) *did not* occur under either of the reducing conditions used.

(a) Reduction of Cyclopentanone-based Aldol Adducts.— Reduction of the syn and anti aldol adducts 4 and 5 using NaBH₄ was essentially nonselective in both cases. However, use of NaBH(OAc)₃ resulted in complete control of stereochemistry leading to the anti- and syn-1,3-diols 9 and 10, respectively. The structure of the diol 9 was established by X-ray crystallographic analysis (see below) which also served to confirm the stereochemistry of the initial aldol adduct 4 and hence 5. The syn-1,3-diol relationship present in 10 was assigned by ¹H NMR analysis [based on coupling constants associated with H(1)], using data available from the diols 8, 9 and 11.[‡]

The results obtained using NaBH(OAc)₃^{8a} are consistent with the accepted mechanism of hydroxyl group complexation to, and subsequent activation of the borane moiety towards, intramolecular delivery of hydride to the ketone function.^{8b-e} It is important to note that the facial selectivity observed in this step is determined primarily by the stereochemistry at C(2) and not by that of the benzylic hydroxyl residue [at C(6)]. However, the influence that this benzylic stereocentre may exert should not be ignored (see below).

(b) Reduction of Cyclohexanone-based Aldol Adducts.—The cyclohexyl series based on the aldol adducts 6 and 7 showed a somewhat different trend. Using NaBH₄, the syn aldol adduct 6 gave a 3:1 mixture of the syn- and anti-1,3-diols 12 and 13,

[†] The reduction of the cyclohexanone-derived *syn*- and *anti*-aldol adducts **6** and **7** has previously been examined using NaBH₄ (**6** only), LiAlH₄, BH₃•SMe₂ and LiAl(Bu⁶O)₃.⁴ Reduction of the methoxy-substituted ketone 19 using NaBH₄ in ethanol gives a 65:35 mixture of the monoethers **20** and **21**.

^{‡ 1}H NMR data for H(1): **8** $\delta_{\rm H}$ 4.12 (m, w_{\pm} , J 6); **9** $\delta_{\rm H}$ 3.95 (q, J 7); 10 $\delta_{\rm H}$ 4.15 (q, J 7); 11 $\delta_{\rm H}$ 4.41 (t d, J 5, 2.5). See also E. Ghera and S. Shoua, J. Org. Chem., 1972, 37, 1292.



respectively. With NaBH(OAc)₃, a *reversal* of this selectivity was obtained, with the *anti*-1,3-diol 13 predominating. In the case of the *anti* aldol adduct 7, reduction with NaBH₄ showed a preference for axial delivery of hydride (to give the equatorial alcohol) leading to the *syn*-1,3-diol 14. With NaBH(OAc)₃, the same product, diol 14, was observed but a higher degree of selectivity was apparent and the *anti* diol 15 was not detected under these conditions.

Reduction of 2-substituted cyclohexanones with NaBH₄ usually favours axial attack⁹ of hydride but with the *syn* aldol 6 the alternate pathway is preferred. This may be a consequence of chelate formation involving the ketone and adjacent hydroxyl unit, a process that would position the phenyl residue in a 1,3-axial orientation with respect to axial hydride attack required for formation of 13. It would, however, be misleading to rationalise this modest level of selectivity (50% d.e.) given the sensitivity associated more generally with changes in substrate structure and in reaction conditions.

Using NaBH(OAc)₃, axial reduction of the aldol **6** did occur and, while this can be viewed as involving intramolecular hydride delivery, the modest selectivity (60% d.e.) likely reflects the bulk of the reagent involved, together with other steric demands imposed on the ketone by the environment about the benzylic stereocentre subsequent to complexation.

With the *anti* aldol adduct 7, axial hydride attack (to give 14) was observed with both $NaBH_4$ (60% d.e.) and (100% d.e.) and it is apparent in this case that neither chelate formation nor internal hydride delivery would generate

unfavourable steric interactions involving the phenyl residue and an incoming hydride nucleophile. Stereochemical assignments of the diols 12–14 were also based on their conversion into the corresponding acetonides 16–18, respectively, followed by ¹H and ¹³C NMR analysis.§



The importance of the hydroxyl group present in the aldols 4–7 to activate and direct reduction with NaBH(OAc)₃ has also been established. Reduction of the *syn*- β -methoxy keytone 19⁴ proceeds smoothly using NaBH₄ (in MeOH) to give a 4:1 mixture of the corresponding diol monoethers 20⁴ and 21⁴

Table 1

 $[\]S^{1}H$ and ${}^{13}C$ NMR data for the acetonides 16 and 18 were characteristic of a chair conformation for the heterocyclic ring while the *anti*-1,3-diol gave a product 17 incorporating a twist boat.¹⁰ While similar ${}^{13}C$ NMR correlations have been utilised extensively in acyclic systems,¹¹ its application to bicyclic variants, such as 16–18, has been validated in a number of cases.^{11a} Acetonides derived from the cyclopentyl-based diols 8–11 were not sufficiently stable to characterise.

(Scheme 2).¶ However, the ketone 19 was essentially inert to NaBH(OAc)₃ with < 5% conversion into 20 and 21 (as a 1:1 mixture) being observed (by ¹H NMR) after 24 h under our standard conditions (MeCO₂H, CH₂Cl₂, room temp.).



X-Ray Crystal Structure of the anti-Diol 9.—Unambiguous structural assignment of the course of these reduction processes was felt to be essential and, given the problems encountered with derivatisation of the cyclopentyl-based diols 8–11, the crystal structure of the diol 9 was solved. This served both to confirm the stereochemistry of the initial aldol adduct 4 and the outcome of the reduction study, but the structure of the diol 9 also contained several interesting structural features that merit further comment.

The asymmetric unit of the diol **9**, as illustrated in the ORTEP plot (Fig. 1), consists of three independent molecules, identical geometrically within the bounds of experimental error. However, the molecule containing the O(5) and O(6) hydroxyl groups, as presented, is an optical isomer of its twin sisters (Fig. 1).^{||} Aside from the molecular structure of the diol **9**, the extended packing order is particularly interesting, as it is governed by a network of cylindrical hydrogen bonds which generate infinite tunnels within the lattice parallel to the *a*-axis. Consequently, there is a pseudo-hexagonal arrangement of molecules about the tunnel shaft when viewed perpendicular to the *bc* plane (Fig. 2). This pseudo-symmetry was clearly evident from early oscillation and Weissenberg photographs of the crystal.

The hydrogen bonding itself is a rigid 6-fold, 2-tier continuous system generated about those space group inversion centres having co-ordinates $x, \frac{1}{2}, \frac{1}{2}$ ($x = 0, \frac{1}{2}$). The strongest 'ring' of bonds results from an interaction between those hydroxyls attached to the 5-membered rings [O(1), O(3), O(5)] and their inversion equivalents [O(1) \cdots O(3), O(3) \cdots O(5), O(5) \cdots O(1'); 2.668(5), 2.664(5), 2.668(3) Å, respectively]. The second 'ring' of bonds is encountered by moving along the *a* axis by *a*/2. In this case, the interaction is generated by

A crystal of approximate dimensions $0.2 \times 0.2 \times 0.4$ mm was used for data collection. Crystal data. $C_{12}H_{16}O_2$, M = 192.3 monoclinic, *a* = 9.897(2), *b* = 14.194(5), *c* = 14.188(5) Å, α = 114.80(2), β = 103.38(2), γ = 103.48(3)°, *U* = 1632.5 Å³, space group *P*T, *Z* = 6, *D_c* = 1.17 g cm³, μ (Mo-K α) = 0.70 cm⁻¹, *F*(000) = 612. Data were measured at room temperature on a CAD4 automatic four-circle diffractometer in the range $2 \le \theta \le 22^\circ$. 4145 Reflections were collected of which 2549 were unique with $I \ge 2\sigma(I)$. Data were corrected for Lorentz and polarization but not for absorption. The structure was solved by direct methods and refined using the SHELX^{12,13} suite of programs. In the final least-squares cycles all atoms were allowed to vibrate anisotropically. Hydrogen atoms were included at calculated positions except in the instance of the hydroxyl groups, where the H(1)-H(6) were located in an advanced difference Fourier map and each refined at a distance of 0.94 Å from the relevant parent oxygen atom. Final residuals after 10 cycles of least squares were R = 0.0481, $R_w = 0.0473$, for a weighting scheme of $w = 2.6670/[\sigma^2(F) +$ $0.000\ 297(F)^2$]. Max. final shift/esd was 0.001. The max. and min. residual densities were 0.08 and -0.06 e Å⁻³ respectively. Final fractional atomic co-ordinates and isotropic thermal parameters, bond distances and angles, together with tables of anisotropic temperature factors are available as supplementary data. The asymmetric unit is shown in Fig. 1, along with the labelling scheme used.



Fig. 1 ORTEP plot illustrating complete asymmetric unit of 9. Ellipsoids are at the 30% probability level.



Fig. 2 Packing diagram of 9 viewed perpendicular to the *bc* plane. O(2'), O(4'), O(6') are generated from O(2), O(4), O(6) *via* the 1-*x*, 1-*y*, 1-*z* operator. O(5'') is related to O(5) by the translation -1 + x, *y*, *z* and O(1'), O(3'), O(5''') are generated from O(1), O(3), O(5''') via the operator -x, 1 - y, 1 - z.

the alternative group of hydroxyls, O(2), O(4), O(6) and their symmetry partners $[O(2) \cdots O(4), O(4) \cdots O(6),$ $O(6) \cdots O(2')$; 2.929(3), 2.928(4), 2.926(3), respectively]. The hydrogen bonding network is further consolidated globally by the almost linear O-H-O units [O(1)-H(1)-O(3), 177(5)]; O(3)-H(3)-O(5), 175(5); O(5)-H(1)-O(1'), 178(4); O(2)-O(1')H(2)-O(6), 169(3); O(6)-H(4)-O(4), 171(3); O(4)-H(4)-O(2'), 170(3)°]. The interior diameter of the (OH)₆ rings, as estimated by the average of the three O, O' separations, is thus smaller for the O(1), O(3), O(5) ring (5.24 Å) than its O(2), O(4), O(6) analogue (5.61 Å). Overall, the former chair-like arrangement of bonds leads to the formation of molecular hexamers, whereas the latter interaction, whilst itself generating a hexameric (OH)₆ ring, also serves to cement these hexamers together into pillars (Fig. 3). Each pillar contains a polar interior, sheathed by a hydrophobic exterior.

There has been considerable interest in recent years in the design of new host materials for selective guest inclusion, many of which are based on either phenolic compounds^{14,15} or

See footnote † on p. 379.



Fig. 3 Stereoview of packing diagram of 9 viewed perpendicular to the *bc* plane. Symmetry operators relating primed to unprimed atoms are as in Fig. 2.

alicyclic diols.¹⁶ The lattice structure of the diol 9 is similar to that of Dianin's compound 22,17 one of the historically important molecules in this field. Like the diol 9, Dianin's compound forms columnar stacks of independent hexamers with a central $(OH)_6$ core, a feature which is common to other host compounds such as quinol. Additionally, the stereochemistry within Dianin's compound alternates R,S around the ring, as in the diol 9.18 However, in contrast to 22 in which packing of hexamers alone generates columnar stacks, the additional hydroxyl group present in the diol 9 forms a second layer of (OH)₆ rings which directs the assembly of the pillars. The result of this is that cavity height, that is the spacing between alternate (OH)₆ rings, is approximately 4.9 Å (a/2), considerably smaller than in both Dianin's compound and more recent variations on this theme (ca. 11 Å).¹⁵ The structural variations in the host lattices generated by acyclic diols have recently been reviewed, and it is noteworthy that the structural motif associated with the diol 9, that is discrete columnar stacks of (OH)₆ hexamers, is not included.16



In summary, the use of hydroxyl activation coupled by internal hydride delivery, based on the use of NaBH(OAc)₃, provides a stereospecific method of producing 1,3-diols from aldol adducts derived from cycloalkanones. In those cases studied, use of NaBH₄ was less effective in terms of the level of stereocontrol that was achievable which is in marked contrast to our earlier observations (illustrated in Scheme 1) where NaBH₄ had provided a highly effective complement to NaBH(OAc)₃. However, in this latter situation the increased steric bias associated with the bulky 2-substituent of the aldol adduct 1 may play a more significant role in directing hydride delivery to the less hindered face of the five-membered ring, a factor that is less dominant in the case of the sterically less demanding PhCHO-based aldol adducts 8 and 9.

Experimental

syn- and *anti-*2-[Hydroxy(phenyl)methyl]cyclopentanone **4** and **5** and *syn-* and *anti-*2-[hydroxy(phenyl)benzyl]cyclohexanone **6** and **7** were prepared using the procedures described by

Seebach⁶ and House,⁷ respectively. ¹H NMR spectra were obtained at 270 MHz in CDCl₃ solution.

General Procedure for Reduction using Sodium Borohydride.— To a stirred solution of the β -hydroxy ketone (3 mmol) in methanol (15 cm³) was added sodium borohydride (1.5 mmol), in portions, at ambient temperature. After 2 h, water (15 cm³) was added slowly to the mixture which was then extracted with ethyl acetate (4 × 10 cm³). The combined extracts were dried (Na₂SO₄) and evaporated to give the crude diol mixtures. The mixtures could be separated by flash chromatography (silica gel, eluting with ethyl acetate-pentane, 1:1).

General Procedure for Reduction using Sodium Triacetoxyborohydride.—To a stirred solution of acetic acid (4 mmol) in dichloromethane (5 cm³) at 0 °C (ice bath) was added sodium borohydride (0.6 mmol) in portions, and the mixture warmed to ambient temperature and stirred until effervescence ceased. A solution of the β -hydroxy ketone (0.5 mmol) in dichloromethane (2 cm³) was then added and, after 6 h, the reaction mixture was poured onto saturated aqueous sodium hydrogen carbonate (5 cm³) and extracted with dichloromethane (4 × 10 cm³). The combined extracts were dried (Na₂SO₄) and evaporated to give the diol mixtures. The mixtures could be separated by flash chromatography (silica gel, eluting with ethyl acetate-pentane, 1:1).

Spectroscopic and analytical data for the diols 8–15 are presented below. Yields and diastereoisomer ratios are displayed in Table 1. When mixtures of the diols 8–11 (derived from the cyclopentanone aldols 4 and 5) were obtained these were not separated.

 $(1S^*, 2R^*, 6S^*)$ - and $(1R^*, 2R^*, 6S^*)$ -2-[Hydroxy(phenyl)methyl]cyclopentanol 8 and 9.—The mixture (from NaBH₄ reduction of 4) was isolated as a colourless oil; v_{max}/cm^{-1} (film) 3384; δ_H 7.30 (5 H, m, ArH, both isomers), 5.20 (1 H, d, J 3, CHPh, 9), 4.70 (0.55 H, d, J 6, CHPh, 8), 4.32 (1 H, m, W_4 7, CHOH, 9), 3.95 (1 H, q, J 7, CHOH, 8), 3.40 (1 H, br s, OH, 9) and 2.20–1.40 (7 H, m, both isomers, and OH of 8).

 $(1R^*, 2R^*, 6S^*)$ -2-[Hydroxy(phenyl)methyl]cyclopentanol 9. —From reduction of 4 using NaBH(OAc)₃ as a colourless solid, mp 79–80 °C (Et₂O/light petroleum) (Found: C, 75.1; H, 8.7. C₁₂H₁₆O₂ requires C, 74.97; H, 8.39%); v_{max} /cm⁻¹ (CHCl₃) 3567; $\delta_{\rm H}$ 7.30 (5 H, m, ArH), 4.70 (1 H, d, J 6 CHPh), 3.95 (1 H, q, J 7, CHOH), 2.80 (1 H, s, OH) and 2.00–1.40 (8 H, m); m/z (CI) 207 (M + H)⁺.

(1S*,2S*,6S*)- and (1R*,2S*,6S*)-2[Hydroxy(phenyl)methyl]cyclopentanol 10 and 11.—The mixture (from NaBH₄ reduction of 5) was isolated as a colourless oil; v_{max} /cm⁻¹ (film) 3415; $\delta_{\rm H}$ 7.30 (5 H, m, ArH, both isomers), 4.75 (1 H, d, J 6, CHPh, 11), 4.45 (1 H, d, J 9, CHPh, 10), 4.40 (1 H, t d, J 5, 2.5, CHOH, 11), 4.15 (1 H, q, J 7, CHOH, 10), 3.10 (2 H, br s, OH both isomers) and 2.15–1.00 (7 H, m, both isomers).

 $(1S^*,2S^*,6S^*)-2-[Hydroxy(phenyl)methyl]cyclopentanol 10.$ —From reduction of 5 using NaBH(OAc)₃ as a colourless solid, mp 83 °C (Et₂O-light petroleum) (Found: C, 75.3; H, 8.7. C₁₂H₁₆O₂ requires C, 74.97; H, 8.39%); ν_{max}/cm^{-1} (CHCl₃) 3597; $\delta_{\rm H}$ 7.30 (5 H, m, ArH), 4.45 (1 H, d, J 9, CHPh), 4.15 (1 H, q, J 7 CHOH), 3.10 (2 H, br s, OH) and 2.20–1.20 (7 H, m); m/z (CI) 207 (M + H)⁺.

(1S*,2R*,7S*)-2-[Hydroxy(phenyl)methyl]cyclohexanol 12. —Isolated as colourless crystals, mp 97–98 °C (CCl₄–light petroleum) (lit.,⁴ mp 97–98 °C); $\delta_{\rm H}$ 7.30 (5 H, m, ArH), 5.05 (1 H, br s, CHPh), 4.20 (1 H, br s, $W_{\frac{1}{2}}$ 6, CHOH), 3.30 (1 H, br s, OH), 2.50 (1 H, br s, OH) and 1.90–1.10 (9 H, m).

 $(1R^{*}, 2R^{*}, 7S^{*})$ -2-[*Hydroxy(phenyl)methyl*]*cyclohexanol* 13. —Isolated as a colourless solid, mp 103–104 °C (CCl₄–light petroleum) (lit.,⁴ mp 106–107 °C); $\delta_{\rm H}$ 7.30 (5 H, m, ArH), 4.95 (1 H, br s, C*H*Ph), 3.50 (1 H, t d, *J* 10, 5, C*H*OH) and 2.00–0.90 (9 H, m).

 $(1S^*,2S^*,7S^*)-2-[Hydroxy(phenyl)methyl]cyclohexanol$ 14. —Isolated as a colourless solid, mp 124–125 °C (CCl₄–light petroleum) (lit.,⁴ mp 125–126 °C); δ_H 7.30 (5 H, m, ArH), 4.55 (1 H, d, J 9, CHPh), 3.60 (1 H, t d, J 9.7, 4.5, CHOH) and 2.00–0.80 (9 H, m).

 $(1R^*, 2S^*, 7S^*)$ -2-[Hydroxy(phenyl)methyl]cyclohexanol 15. —Only the minor component of a mixture was obtained with the diol 14. Data corresponding to the isomer 15 is given: δ_H 4.60 (1 H, d, J 7, CHPh), 4.20 (1 H, br s, OH), 3.75 (1 H, m, CHOH) and 2.75 (1 H, br s, OH).

General Procedure for Acetonide Formation.—A solution of the diol (1.2 mmol) in chloroform (30 cm³) was treated with 2,2dimethoxypropane (1.8 mmol) and toluene-*p*-sulfonic acid (0.1 mmol) and the mixture stirred at reflux; 10 cm³ portions of solvent were removed (Dean-Stark apparatus) and replaced with fresh 10 cm³ portions of chloroform. After 3 h, the mixture was cooled to ambient temperature, diluted with chloroform (15 cm³) and washed with saturated aqueous sodium hydrogen carbonate (2 × 10 cm³) and brine (10 cm³). The organic phase was dried (Na₂SO₄), evaporated and the residue purified by flash chromatography (silica gel, eluting with ethyl acetatepentane, 1:19) to yield the acetonide derivatives **16-18**.

Acetonide 16.—Isolated (from the diol 12) as a pale yellow gum [Found: $(M + H)^+$, 247.1698. $C_{16}H_{23}O_2$ requires 247.1698]: v_{max}/cm^{-1} (CHCl₃) 2900; δ_H 7.35 (5 H, m, ArH), 5.05 (1 H, d, J 5, CHPh), 4.20 (1 H, br s, CHO), 1.85 (1 H, m), 1.56 (3 H, s. OCMe), 1.52 (3 H, s, OCMe) and 1.50–0.80 (7 H, m); δ_C (67.8 MHz, CDCl₃) 140.7 (C), 128.0 (CH), 126.7 (CH), 125.6 (CH), 98.9 (C_{qual}), 74.1 (CH), 68.1 (CH), 40.7 (CH), 31.9 (CH₂), 30.11 (CH₃), 25.2 (CH₂), 20.2 (CH₂), 19.7 (CH₃) and 19.1 (CH₂); m/z (Cl) 247 (M + H)⁺.

Acetonide 17.—The acetonide formed from the diol 13 could not be isolated in sufficiently pure form for full characterisation and diagnostic data only are shown: v_{max}/cm^{-1} (CHCl₃) 2900; $\delta_{\rm H}$ 5.17 (1 H, d, J 9, CHPh), 3.70 (1 H, t d, J 10, 5, CHO), 1.50 (3 H, s, OCMe) and 1.48 (3 H, s, OCMe); $\delta_{\rm C}$ (67.8 MHz, CDCl₃) 100.1 (C_{quat}), 27.4 (CH₃) and 24.7 (CH₃); *m/z* (CI) 247 (M + H)⁺.

Acetonide 18.—Isolated (from the diol 14) as a pale yellow gum [Found: $(M + H)^+$, 247.1698. $C_{16}H_{23}O_2$ requires 247.1698]; $v_{max/cm^{-1}}$ (KBr) 2900; δ_H 7.35 (5 H, m, ArH), 4.50 (1 H, d. J 10. CHPh), 3.65 (1 H, d t, J 10, 4, CHO), 1.90 (1 H, m), 1.80 (1 H, m), 1.55 (3 H, s, OCMe), 1.48 (3 H, s, OCMe) and 1.40–0.80 (7 H, m); δ_c (67.8 MHz, CDCl₃) 140.2 (C), 128.2 (CH), 127.9 (CH), 127.4 (CH), 99.1 (C_{quat}), 77.6 (CH), 73.6 (CH),

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